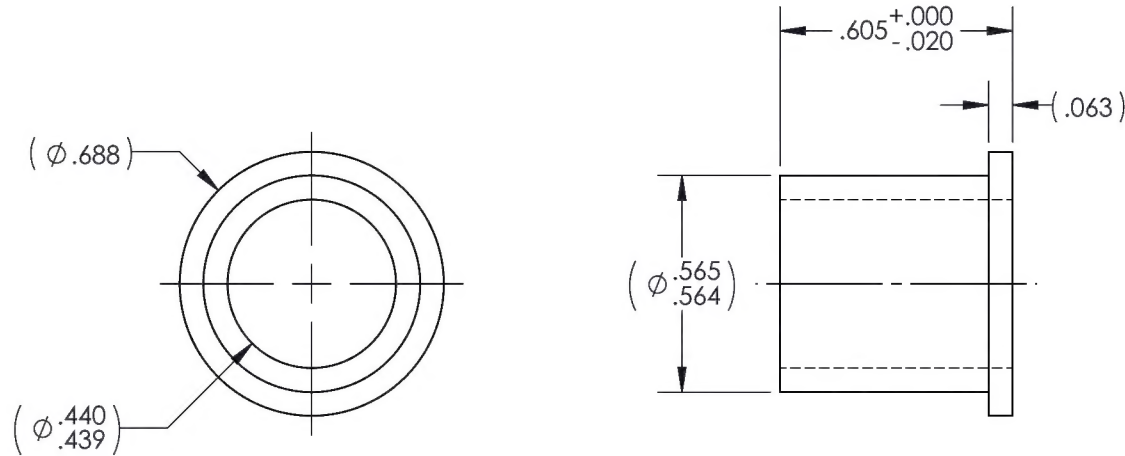


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| REVISIONS | | | | | |
|-----------|-----|--------------------------|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | | RELEASED FOR PRODUCTION. | 12/8/2016 | RJC | JAG |



| | |
|---|--------------------------|
| DART AEROSPACE | |
| TITLE KEEPER BUSHING | |
| DWG NO. C20-410 | REV 1 |
| MAT'L SINTERED BRONZE HEAT TREAT FINISH SPEC | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/8 .XX \pm .01 ANGLES \pm 5° .X \pm .1 SURFACES = 125° | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| DRAWN BY: DUERFELDT CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT | |
| USED ON MODEL | |
| SCALE 2:1 | DATE 12/8/2016 |
| SHEET 1 OF 1 | |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS |
|----------|----------|-----|---------|----------|----------------|-----------------|-----------------------------------|
| | | | C20-410 | 1 | KEEPER BUSHING | SINTERED BRONZE | (SYMMCO #SF-1418-10) MODIFIED |